

Date: Friday, 17/10/2008 1:04:21 PM
 User: Melanie Fauteux

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.		Drawing Name	: FITTING		
Job Number	: 42731		Part Number	: D37621		
Estimate Number	: 13336		Drawing Number	: D3762 REVA		
P.O. Number	:		Project Number	: N/A		
This Issue	: 17/10/2008	S.O. No. :	Drawing Revision	: A		
Prsh Rev.	: NC		Material	:		
First Issue	: / /	Type : MACHINED PARTS	Due Date	: 24/10/2008 Qty: 40 Um: Each		
Previous Run	: 41607					
Written By	:					
Checked & Approved By	: MF 08-10-17					
Comment	: Est Rev:A 08-05-23 new issue DD verified by:ec Est Rev:B 08-06-17 rev.A as per dwg DD verified by:EC					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M6061T6R1000	ROUND BAR 1.00" Comment: Qty.: 0.1680 f(s)/Unit Total : 6.7200 f(s) ROUND BAR 1.00" M/18/47 batch: 109737 20 08/11/17 6.5 Rx
2.0	DOOSAN LATHE	DOOSAN LATHE Comment: Doosan Lathe 1- Turn as per Folio FA748 Rev: <u>N/A</u> & Dwg D3762 Rev: <u>N/A</u> 2-Deburr per dwg D3762 08/11/17 40
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE Comment: INSPECT PARTS AS THEY COME OFF MACHINE 08/11/17 40
4.0	QC8	SECOND CHECK Comment: SECOND CHECK JL 08/11/17 40x
5.0	PACKAGING 1	PACKAGING RESOURCE #1 Comment: PACKAGING RESOURCE #1 Identify and Stock Location: 111 8/14/17 56

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Customer: CC-DAR01 Dart Aerospace Ltd.

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Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



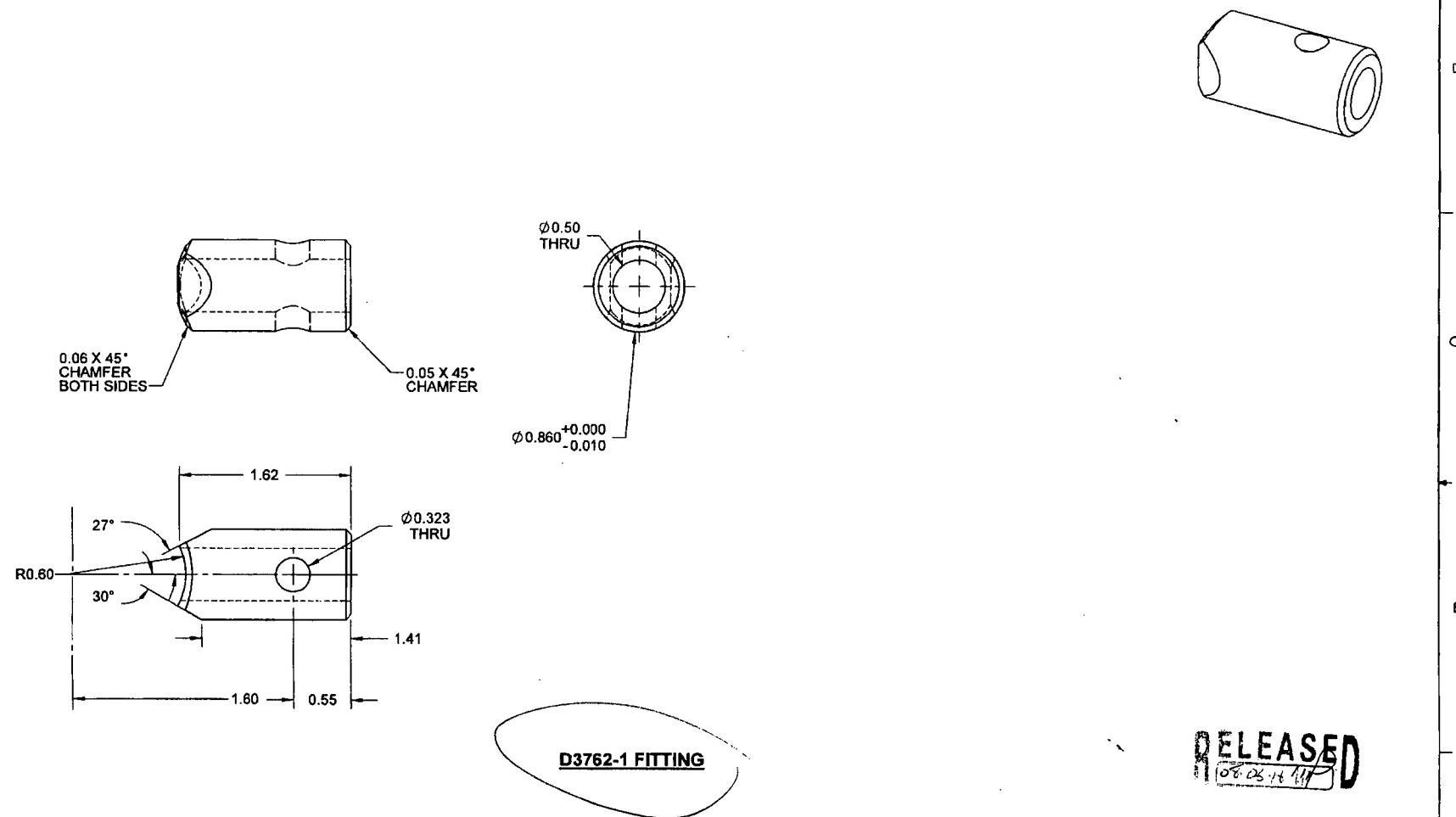
08/11/18
MF

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-11-18

**NOTES:**

- 1) MATERIAL: 6061-T6 (OR 6061-T651/T6510/T6511/T62) ALUMINUM ROUND BAR PER AMS-QQ-A-225/8
(OR AMS 4117/4128/4115/4116) OR AMS-QQ-A-200/8 (OR AMS 4160) (REF DART SPEC. M6061T6R)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.02 lbs

DESIGN	HS	DART AEROSPACE LTD	
DRAWN	HS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>[Signature]</i>	D3762	SHEET 2 OF 3
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	FRONT LEG FITTING	NTS
DATE	08.06.04	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL. IT IS EXCLUDED FROM THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSES OTHER THAN THOSE IDENTIFIED BY THE OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

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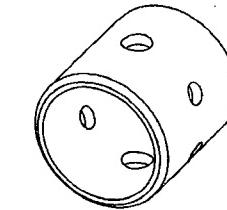
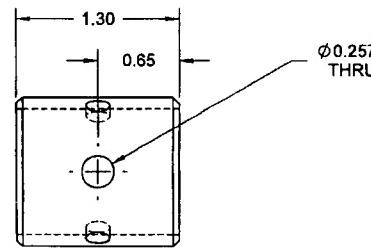
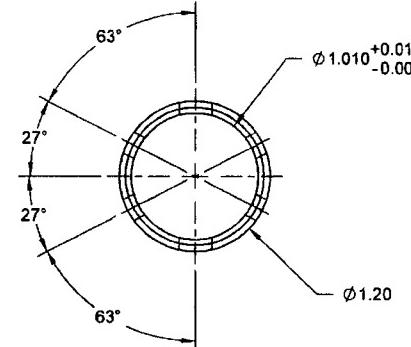
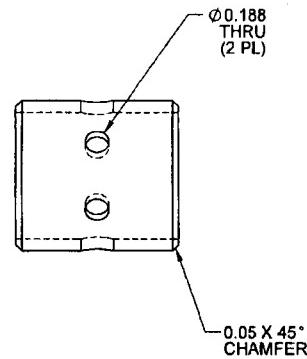
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B

A

M64273
D3762-3 TUBE
RELEASED
08-06-16/MJD

- NOTES:
- 1) MATERIAL: 6061-T6 (OR 6061-T651/T6510/T6511/T62) ALUMINUM ROUND BAR PER AMS-QQ-A-225/8
(OR AMS 4117/4128/4115/4116) OR PER AMS-QQ-A-200/8 (OR AMS 4160) (REF DART SPEC M6061T6R)
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.01 lbs

M64273

DESIGN	HS	DART AEROSPACE LTD	
DRAWN	HS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>MM</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>MM</i>	D3762	SHEET 3 OF 3
APPROVED	<i>MM</i>	TITLE	SCALE
DE APPR.	<i>MM</i>	FRONT LEG FITTING	NTS
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DART AEROSPACE LTD	Work Order:	42731
Description: Fitting	Part Number:	13762-1
Inspection Dwg: 13762 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

x First Article x Prototype

Measured by:	
Date:	08/11/17

Audited by:	J.L.
Date:	08/11/17

Prototype Approval:	JJA
Date:	11/18

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	